



JACKETING INFO

Standard pipe insulation is furnished with no facing (plain) for sectional pipe sizes up to 2" NPS, with glass mat facing for 2" NPS and larger, and optional in all pipe sizes with ASJ/SSL

All Service Jacket with Self-Sealing-Lap. Other jacketing such as F.S.K. (FoilScrim-Kraft) others maybe available upon request.

Caution: *For high-temperature applications, sufficient insulation thickness must be used to maintain outer surface temperatures below 150° F.(66°C) for ASJ and FSK facings.*

THERMALLY EFFICIENT LIGHTWEIGHT STONE WOOL PIPE INSULATION

GreatRoc® Field Preformed is a field molded pipe insulation manufactured from stone wool insulation that is engineered to meet the toughest industrial applications.

GreatRoc® Field Preformed stone wool pipe provides excellent thermal insulation performance for use on high temperature applications in process industries and applications requiring fire resistance.

AVAILABILITY

GreatRoc® Field Preformed Pipe is manufactured in La Porte, TX. It is typically used to avoid long lead times associated with larger pipe sizes during quick turnarounds and compressed project schedules.

Typical lead times are 5-7 business days for any size pipe with no limitations on ID, OD or thickness. 1" to 4" wall thickness is supplied as a single layer system. Above 4" thickness is supplied as a double layer system with glass mat facing only on the interior layer. Sizes larger than 48" OD will be fabricated in quad-segments.

COMPLIANCE

- ASTM C547, Mineral Fiber Pipe Insulation, Type III, Grade B (as shipped). Please consult manufacturer for elevated temperatures.
- ASTM C795, Thermal Insulation for Use in Contact with Austenitic Stainless Steel
- Nuclear Regulatory Commission Guide 1.36, Non-Metallic Thermal Insulation

SHIPPING CONFIGURATION

The final product is shipped flat with pressure-sensitive glue in joints. Once on site it is easily formed into half cylinders.

Product Properties & Specification Compliance

Properties	Performance								Test Method / Norms
Thermal Conductivity at Mean Temperature	Tm (°F)	100	200	300	400	500	600	700	ASTM C335
	λ (BTU.in/hr.ft2.°F)	0.23	0.28	0.34	0.40	0.47	0.55	0.64	
	Tm (°C)	38	93	149	204	260	316	371	
	λ (W/mK)	0.033	0.040	0.049	0.058	0.068	0.079	0.092	
Mineral Fiber Pipe Insulation		Complies							ASTM C547 Type III, Grade B
Dimensional Pipe Insulation		Complies							ASTM C585
Maximum use temperature		1,200°F (650°C)							ASTM C447
Sag resistance		Complies							ASTM C411
Linear shrinkage		≤ 2% at 1,200°F (650°C)							ASTM C356
Water Vapor Sorption		Passes							ASTM C1104
Water Absorption		≤0.01 lb/ft2 (≤0.06kg/m2)							EN13472
Shot Content		<25%							ASTM C1335
Compressive Strength		167 psf (8 kPa) @ 10 % compression							ASTM C165
Thermal Resistance		R-Value / inch @ 75°F, 4.2 RSI value / 25.4mm @ 24°C, 0.74							ASTM C518 & ASTM C177
Surface Burning Characteristics		25 Flame Spread or less 50 Smoke Development or less							ASTM E84
Some smoke and odor can be expected during the initial heat-up above 450°F due to oxidation of organic binder material. Minimize by following a heat up schedule: begin at 300°F and increase by 100°F per hour until reaching temperature with adequate ventilation.									
Corrosion Resistance Stress		Passes							ASTMC795 & ASTM C692
Corrosion Evaluation on External		Passes							ASTM C795 & ASTM C871
NRC 1.36		Complies							ASTM C692 & ASTM C871
Product Certification - When ordering material to comply with a government or other specification, a statement must appear on the purchase order. Certifications can require specific lot testing and do not allow certification after shipment. Additional charges can apply for certification compliance testing. Contact customer service for more information.									